

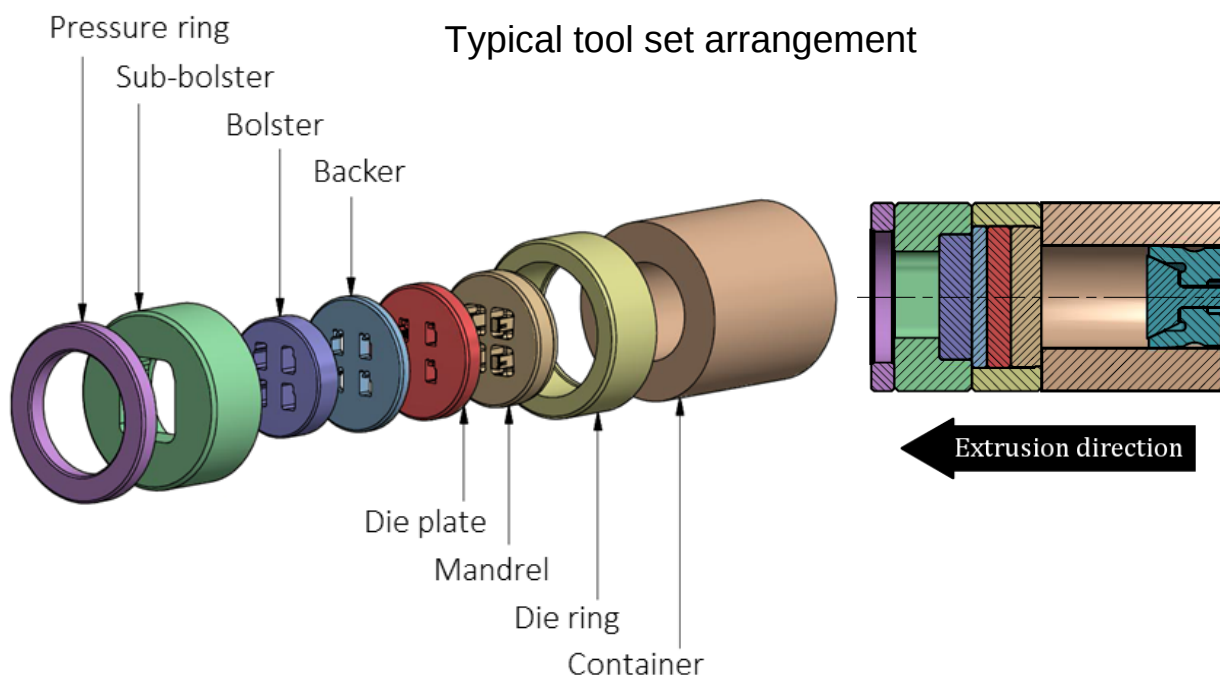
The source data required for extrusion simulation in QForm

Adobe Reader and Foxit Reader are recommended for filling the form

Country	
Company name	

Geometry parameters

Attribute Object	Diameter, mm	Length, mm	Geometry type Select one of supported file types		
Container					
Billet					
Die set			STEP	2D drawing	
Die holder					
Bolster			STEP	2D drawing	IGES contour
Sub-bolster			STEP	2D drawing	IGES contour
Pressure ring			Round	2D drawing	IGES contour



Process parameters

Attribute Object		Temperature, °C	Material
Billet	Constant		
	Gradient	—	
Die set			
Bolster/sub-bolster			
Ram (dummy block)			
Container			

Velocity settings

Process stage	Velocity	
Stable state	Ram, mm/s	
	Profile, m/min	
Filling, mm/s		

Press parameters

Maximum press load, ton-force	
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Date	
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